

# Alignment Couplers

## **Features and Advantages**

- IMI Bimba's miniature coupler design allows excellent freedom of movement on the three new, miniature sizes; #5-40 through #10-32 sizes.
- The miniature couplers allow up to 20° of spherical movement and 0.02" lateral allowance with only .002" of axial play, and are manufactured from high tensile, hardened and blackened steel components.
- Larger sizes are available, from 1/4"-28 to 1"-14, with 1° of spherical movement and 1/16" of lateral allowance.
- The alignment allowances can eliminate the need for expensive precision machining in rigidly mounted applications.
- Alignment couplers help reduce binding and simplify field alignment problems, enhancing cylinder

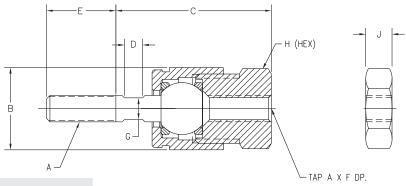
- performance and reducing seal and bearing wear.
- An innovative design to resist vibrational loosening is available on



sizes 5/16"-24 and larger. In the ACH style coupler, a slot is milled through the tapped mounting threads. Two socket head cap screws are strategically placed to allow the coupler to be clamped to the rod, offering superior strength connection.

### **Dimensions**

Models #5-40 through #10-32



Model*	Α	В	С	D	E	F
AC5-40	#5-40	15/32"	3/4"	1/8"	3/8"	3/8"
AC8-32	#8-32	17/32"	31/32"	1/8"	3/8"	3/8"
AC10-32	#10- 32	19/32"	1-1/8"	1/8"	1/2"	1/2"

	_		_	Maximum Pull	Alignment A	Weight		
Model*	G	Н	J	at Yield (lbs)	Lateral	Spherical	(oz)	
AC5-40	1/8"	3/8"	1/8"	200	0.02	20°	0.3	
AC8-32	1/8"	7/16"	1/8"	650	0.02	10°	0.5	
AC10-32	5/32"	1/2"	1/8"	1200	0.02	10°	8.0	

<sup>\*</sup> Specify SS at the end of the part number for Stainless Steel.

#### **Additional Jam Nuts**

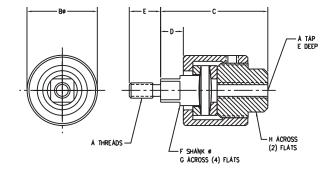
Size	Part Number	Stainless Steel Part No.
#5-40	D-3745	D-3745-SS
#8-32	D-D0737	D-D0737-SS
#10-32	D-5288	D-5288-SS



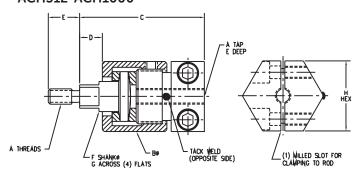
## **Alignment Couplers**

Models 1/4"-28 through 1"-1/4

## Standard Coupler AC250-AC1000



### ACH Coupler ACH312-ACH1000



# 1/16" of lateral allowance 1° spherical movement

Part Number	Α	В	С	C Hex	D	E	F	G	н	H Hex	Maximum Pull at Yield (lbs)
AC250	1/4"-28	1-1/8"	1-3/4"		3/8"	1/2"	1/2"	3/8"	11/16"		6,000
AC312	5/16"-24	1-1/8"	1-3/4"	2"	3/8"	1/2"	1/2"	3/8"	11/16"	1-1/4"	8,300
AC375	3/8"-24	1-1/8"	1-3/4"	2"	3/8"	1/2"	1/2"	3/8"	11/16"	1-1/4"	8.300
AC437	7/16"-20	1-1/4"	2"	2-5/32"	7/16"	3/4"	5/8"	1/2"	13/16"	1-1/4"	10,000
AC500	1/2"-20	1-1/4"	2"	2-5/32"	7/16"	3/4"	5/8"	1/2"	13/16"	1-1/4"	14,000
AC625	5/8"-18	1-1/4"	2"	2-5/32"	7/16"	3/4"	5/8"	1/2"	13/16"	1-1/4"	19,000
AC750	3/4"-16	1-3/4"	2-5/16"	2-1/2"	7/16"	1-1/8"	31/32"	13/16"	1-1/8"	1-3/4"	34,000
AC875	7/8"-14	1-3/4"	2-5/16"	2-1/2"	7/16"	1-1/8"	31/32"	13/16"	1-1/8"	1-3/4"	39,000
AC1000	1"-14	2-1/2"	2-15/16"	2-15/16"	7/16"	1-5/8"	1-11/32"	1-5/32"	1-5/8"	2-1/2"	64,000

Please specify AC, ACH coupler when ordering AC750 (Standard Coupler) ACH750 (Hex Coupler) Please specify – SS at the end of the part number for Stainless Steel. Jam nut sold separately for  $1/4^*$ –28 through  $1^*$ –14 size \*SS valid for AC models only

### Jam Nuts

Size	Part Number Standard	Stainless Steel Part No.
1/4"-28	D-344	D-344-SS
5/16"-24	D-746	D-746-SS
3/8"-24	D-801	D-801-SS
7/16"-20	D-154	D-154-SS
1/2"-20	D-98	D-98-SS
5/8"-18	D-9	D-9-SS
3/4"-16	D-3556	D-3556-SS
7/8"-14	D-2545	D-2545-SS
1"-14	D-1331	D-1331-SS